





₱ Features

- Maximum communication speed: 20 Mbps
- 32-ch isolated digital outputs
- Each Motionnet transfer Line: connect modules up to 64
- Designing isolation protection: power, communication, I/O
- LED Diagnostics for communication and I/O status
- The internal flywheel diode of each output ports can be connect to different sources of power individually.
- High current sinking capability (200 mA)







MN-3257/MN-3257T

Distributed Motionnet 32-ch Isolated DO Module

■ Introduction

The MN-3257(T) is an I/O expansion device for Motionnet systems, and is equipped with 32 isolated digital output channels. Each Motionnet communication line can be connected to up to 64 modules, meaning that the I/O can be expanded to 2048 output channels. The communication time required by each MN-325x is 15.1 us. If 64 modules have been connected, signals for 2048 points on 64 modules can be sent and received within 0.97 msec. The update of the I/O status is completed automatically through the Motionnet system at a constant interval, and setting interrupts for specific input points that the customer wants to monitor can help prevent CPU time from being wasted by repetitive polling when there is nothing else for the issuing process to do. The internal flywheel diodes of each output port can be individually connected to different sources of power (each port is comprised of 8 I/O signals).

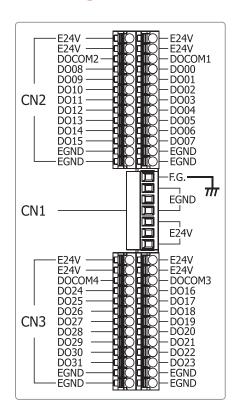
Specifications

| Model | MN-3257 | MN-3257T | | |
|--|--|--------------------------|--|--|
| Digital Output | | | | |
| Output Channels | 32 | | | |
| Output Type | Open Collector (Sink), with internal flywheel diode | | | |
| Load Voltage | +30 VDC max. | | | |
| Load Current | 200 mA max. for each channel | | | |
| Isolation Voltage | 3000 Vrms | | | |
| Interface | | | | |
| LED Indicators Communication state (Link, Erro Input/output state Internal 3.3 V power Termination resistor switch | | tput state .3 V power | | |
| Communication Speed Selectable 2.5, 5, 10 or 20 Mbps by DIP Switch. | | | | |
| Cyclic Scan Time | Scan Time 15.1 µs per device (20 Mbps) | | | |
| Communication Connector | MN-3257: RJ-45 x 2 MN-3257T: 5-pin terminal block | | | |
| I/O Connector 13-pin pluggable Terminal bloo | | Terminal block x 4 | | |

| Model | MN-3257 | MN-3257T | | |
|------------------------|--|----------|--|--|
| Power | | | | |
| Voltage Range | 24 VDC (1000 V isolated) | | | |
| Power Consumption | 2 W max. | | | |
| Protection | Reverse voltage and overcurrent protection | | | |
| Connection | 7-pin removable terminal block | | | |
| Mechanical | | | | |
| Case | Plastic | | | |
| Dimensions (W x H x D) | 31 mm x 140 mm x 126.6 mm | | | |
| Installation | DIN-Rail mounting | | | |
| Environmental | | | | |
| Operating Temperature | 0 ~ + 60°C | | | |
| Storage Temperature | -20 ~ +80°C | | | |
| Operating Humidity | 10 ~ 85%; Non-condensing | | | |
| Storage Humidity | 5 ~ 95%; Non-condensing | | | |

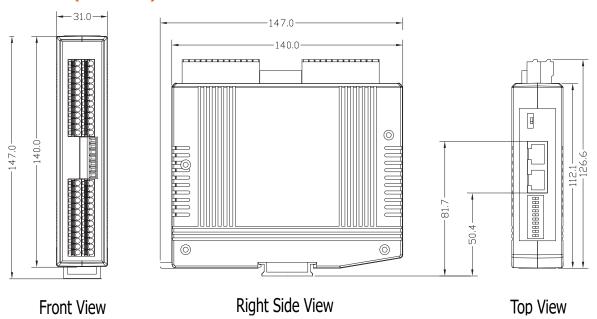
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Pin Assignments



| NO. | Pin Define | Specifications | I/O Define | | |
|------------------------------|---------------------|--|----------------|--|--|
| | CN1 Pin Assignments | | | | |
| 1 | FG | Frame Ground | - | | |
| 2 ~ 4 | EGND | External Ground | Input | | |
| 5 ~ 7 | E24V | External 24V(+) | Input | | |
| | CI | N2A (Right) Pin Assignments | | | |
| 1 ~ 2 | E24V | External 24V(+) | Connect to CN1 | | |
| 3 | DOCOM1 | Common Anode for Flywheel Diode of DO00~DO07 | Input | | |
| 4 ~ 11 | DO00~DO07 | Digital output channels 00~07 | Output | | |
| 12 ~ 13 | EGND | External Ground | Connect to CN1 | | |
| CN2B (Left) Pin Assignments | | | | | |
| 1 ~ 2 | E24V | External 24V(+) | Connect to CN1 | | |
| 3 | DOCOM2 | Common Anode for Flywheel Diode of DO08~DO15 | Input | | |
| 4 ~ 11 | DO08~DO15 | Digital output channels 08~15 | Output | | |
| 12 ~ 13 | EGND | External Ground | Connect to CN1 | | |
| CN3A (Right) Pin Assignments | | | | | |
| 1 ~ 2 | E24V | External 24V(+) | Connect to CN1 | | |
| 3 | DOCOM3 | Common Anode for Flywheel Diode of DO16~DO23 | Input | | |
| 4 ~ 11 | DO16~DO23 | Digital output channels 16~23 | Output | | |
| 12 ~ 13 | EGND | External Ground | Connect to CN1 | | |
| CN3B (Left) Pin Assignments | | | | | |
| 1 ~ 2 | E24V | External 24V(+) | Connect to CN1 | | |
| 3 | DOCOM4 | Common Anode for Flywheel Diode of DO24~DO31 | Input | | |
| 4 ~ 11 | DO24~DO31 | Digital output channels 24~31 | Output | | |
| 12 ~ 13 | EGND | External Ground | Connect to CN1 | | |

■ Dimensions: (Units: mm)



Ordering Information

| MN-3257 CR | Distributed Motionnet 32-ch Isolated DO Module with RJ-45 Connector (RoHS) |
|---|--|
| MN-3257T CR Distributed Motionnet 32-ch Isolated DO Module with Terminal Block (RoHS) | |

■ Related Products

| PISO-MN200(T/EC) CR | PCI Bus, Dual-Line Motionnet Master Control Card (RoHS) |
|--|---|
| MN-SERVO Series CR MN-SERVO -EC Series CR | Distributed Motionnet Single-axis Motion Control Modules (with Spring Type Terminal Blocks; EC: with e-CON Mini-Clamp Connector) (RoHS) |
| MN-2091U CR MN-2091U-T CR | Distributed Motionnet Single-axis Universal Motion Control Module (RoHS) |

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